## DATASHEET

## **ASTM Property**





Grade	7000F
Product	HDPE

General Information			
Key Features	<ul> <li>- 7000F is manufactured to be processed in conventional blown film equipment by CSTR Slurry process technology.</li> <li>- Due to the molecular composition of the Bi-modal structure, the 7000F offers both excellent processability and excellent mechanical properties.</li> </ul>		
Applications	<ul><li>Shopping Bag, Garbage Bag</li><li>Industrial/ General Packing Film</li></ul>		

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ltem	Measuring Method	Unit	Value		
Physical					
Melt Flow Index	ASTM D1238	g/10min	0.035		
Density	ASTM D1505	g/cm³	0.956		
Mechanical					
Tensile Stress (Yield)	ASTM D638	kgf/cm²	250		
Elongation (Break)	ASTM D638	%	≥500		
Flexural Modulus	ASTM D790	kgf/cm²	10,000		
Impact					
Izod Impact Strength(notched) (23°C	C) ASTM D256	kgf⋅cm/cm	>30		
	Thermal				
VICAT Softening Temperature	ASTM D1525	$^{\circ}$	124		
Film Properties <sup>2</sup>					
Tensile Stress (Break) MD	ASTM D882	kgf/cm²	700		
TD	ASTM D882	kgf/cm²	650		
Elongation (Break) MD	ASTM D882	%	330		
TD	ASTM D882	%	500		
Tear Resistance MD	ASTM D1004	kgf/cm	150		
TD	ASTM D1004	kgf/cm	230		

<sup>1.</sup> Physical Properties: these are not to be construed as specifications

<sup>2.</sup> Φ50mm Extruder, 20μm Thickness, BUR 4, FLH 10

<sup>\*</sup> The last update date : 2021/10/01